

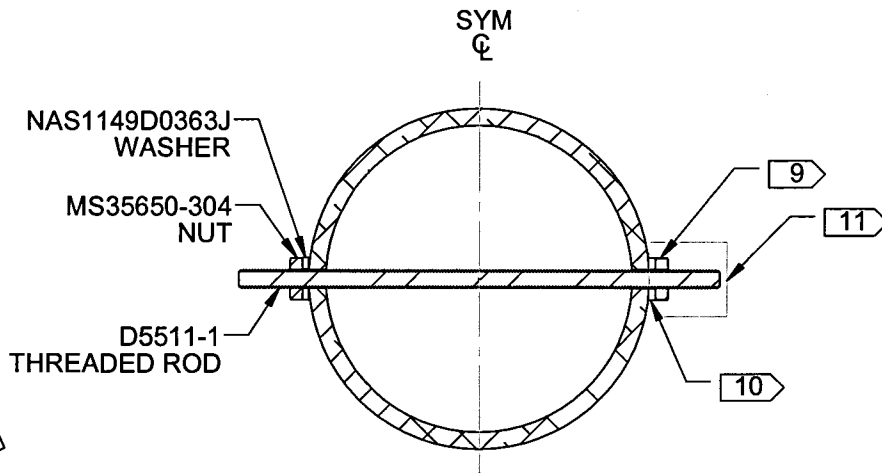
ITEM	QTY -241	P/N	DESCRIPTION
	X	D135-1027-241	STD HEIGHT AFT XTUBE ASSY
1	1	D135-1027-251	STD HEIGHT AFT CROSSTUBE
2	3	D5511-1	THREADED ROD
3	6	MS35650-304	NUT
4	6	NAS1149D0363J	WASHER

D135-1027-251
STD HEIGHT AFT CROSSTUBE

12
13

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D135-1027-241 STD HEIGHT AFT XTUBE ASSY



SECTION A-A
3 PL
SCALE 4X

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT OUTSIDE PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
COAT INSIDE SURFACE WITH LPS PROCYON PER QSI 005 4.8
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: SCRIBE DART P/N "D135-1027-241" AND B/N ON INSIDE OF CUFF PER DART QSI 044 6.4 (VIBRATING STYLUS)
 - 7) WEIGHT: 17.06 lbs
 - 8) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUSIDE SURFACE OF THE TUBE
 - 9) APPLY 1 DROP OF LOCKTITE 263" TO THE MATING THREADS OF D5511-1 IMMEDIATELY PRIOR TO INSTALLING AND TORQUING THE MS35650-304 NUT TO 5-10 IN-LBS
 - 10) FILLET SEAL USING PR1422 B1/2 OR P/S-890 B1/2 SEALANT PRIOR TO FINISHING
 - 11) MASK PRIOR TO PRIME AND PAINT
 - 12) AFTER FINISHING APPLY A 1.0 INCH LONG MARK TO THE TOP THE CROSSTUBE AS SHOWN TO INDICATE CENTERLINE PER QSI 044 6.1
 - 13) CENTER MARK MUST BE APPLIED WITHIN 0.1 OF CENTERLINE

RELEASED
2017-08-01
EN 17-607

APPROVED

A	NEW ISSUE	AJS	17.07.13
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D135-1027-241	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	CP	STD HEIGHT AFT XTUBE ASSY	NTS
DATE	17.07.13	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	